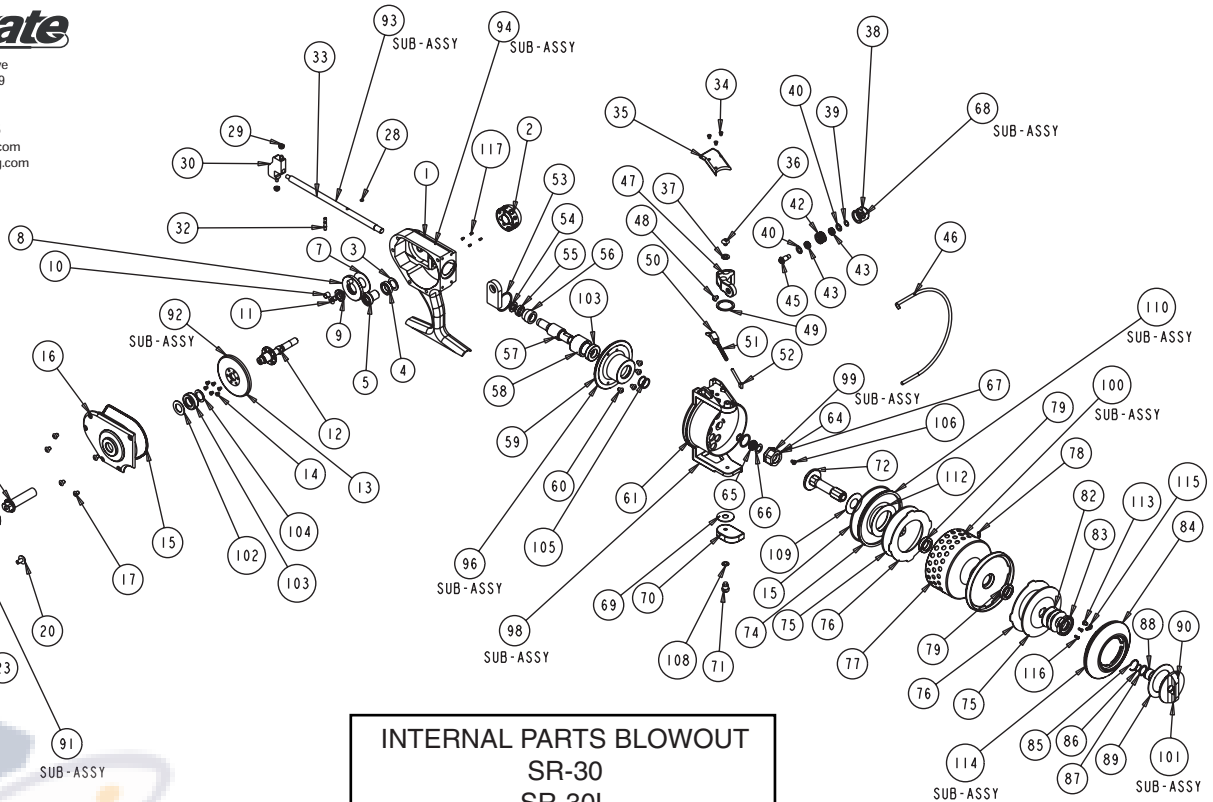


Accurate

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INTERNAL PARTS BLOWOUT
SR-30
SR-30L
SR-50

GENERAL TOLERANCES UNLESS NOTED	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	
±.001 - .003 WHEN NOT SHOWN	
ANGLES - 1/2° MINIMUM	
±.001 TO ±.005 INSIDE CORNER RADII	
±.001 TO ±.005 OUTSIDE CORNER RADII	
±.001 TO ±.005 SURFACE FINISH	

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ACCURATE FISHING PRODUCTS
LOS ANGELES, CA AND SHALL NOT
BE REPRODUCED OR COPIED
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PERMISSION OF A/F. IF USED
FOR ANY PURPOSE EXCEPT THE
MANUFACTURE OF ARTICLES FOR
ACCURATE FISHING PRODUCTS
DRAWING TO BE RETURNED
UPON REQUEST

DESCRIPTION:		PART NAME: TOTAL ASSM		ON	COPY	APPR
DRAWN:	DATE:	DATE:	DATE:	DATE:	DATE:	DATE:
APPROVED:	DATE:	DATE:	DATE:	DATE:	DATE:	DATE:
Accurate Fishing Products		SPIN TOTAL ASSM		COMPUTER GENERATED		
VENDOR:	MATL:	WEIGHT-KGS:	SCALE:	SHEET: 1 of 1		

NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#
1	SR-30,50 BODY	1	S-3484	48	SR BAIL FRAME SCREW 5-40 X 1/4	1	S-4130	96	SR-30,50 ROLLER CLTCH HSG SUB-ASSY	1	S-3960
2	SR-30,50 HOOD HANDLE SIDE COVER	1	S-3036	49	SR-30,50 BAIL ARM WASHER BEARING SIDE	1	S-3020	98	SR-30 ROTOR SUB-ASSY	1	S-4002
3	SR-30,50 MAIN GEAR SHAFT WASHER	1	S-3004	50	SR ROTOR BAIL CANTER ARM	1	S-4040	99	SR-50 ROTOR SUB-ASSY	1	S-5492
4	SR-30,50 SMALL GEAR SHAFT BEARING	1	S-3972	51	SR-30,50 BAIL SPRING	1	S-4006	99	SR-30,50 ROTOR NUT SUB ASSY	1	S-4008
5	SR-30,50 GEAR SHAFT SMALL GEAR	1	S-3008	52	SR-30,50 BAIL LEVER CANTER PIN	1	S-3086	100	SR-30 SPOOL SUB-ASSY	1	S-3980
7	SR-30,50 BACK MAIN GEAR W/ PIN WASHER	1	S-2996	53	SR-30,50 BODY-HOUSING CLUTCH WASHER	1	S-3104	100	SR-50 SPOOL SUB-ASSY	1	S-5452
8	SR-30,50 BACK GEAR W/ PIN	1	S-2994	54	SR-30,50 BODY BEARING BUSHING	1	S-3056	101	SR-30,50 PRESET KNOB SUB-ASSY	1	S-3996
9	SR-30,50 BACK GEAR BEARING	1	S-3978	55	SR-30,50 PINION SHAFT BEARING	1	S-3966	102	SR-30,50 MAIN GEAR RUBBER WASHER	1	S-3006
10	SR-30,50 BACK GEAR SLIDE BUSHING	1	S-3108	56	SR-30,50 PINION GEAR	1	S-3726	103	SR-30,50 BODY CVR, CLTCH HSG BEARING	2	S-3974
11	SR 30,50 BACK GEAR SCREW	1	S-4062	57	SR-30,50 PINION GEAR SHAFT	1	S-2524	104	SR MAIN GEAR SHIM WASHER .010 THICK	1	S-4238
12	SR-30 MAIN GEAR SHAFT 6:1	1	S-4032	58	SR-30,50 ROLLER CLUTCH BEARING	1	S-3908	104	SR MAIN GEAR SHIM WASHER .005 THICK	1	S-4236
12	SR-30,50 MAIN GEAR SHAFT 4:1	1	S-4914	59	SR-30,50 ROLLER CLUTCH HOUSING	1	S-2530	104	SR MAIN GEAR SHIM WASHER .003 THICK	1	S-3090
13	SR-30 MAIN GEAR 6:1	1	S-3010	60	SR-30,50 CLUTCH HOUSING SCREWS	4	L-2016	105	SR PINION GEAR SHAFT-ROTOR WASHER	2	S-3096
13	SR-30,50 MAIN GEAR 4:1	1	S-4540	61	SR-30,50 ROTOR	1	S-4004	106	SR KEEPER SCREW 4-40 X 1/8	1	B-1800
14	SR-30,50 MAIN GEAR SHAFT SCREWS	5	S-4034	61	SR-50 ROTOR	1	S-5432	108	SR STEEL BAIL ARM SCREW WASHER	1	S-3082
15	SR-30,50 SPOOL CVR / BODY CVR O-RING	2	S-2796	62	SR-30,50 PINION NUT BEARING BUSHING	1	S-3054	109	SR DRAG SHAFT SHIM WASHER	2	S-3118
16	SR-30,50 BODY COVER	1	S-3038	63	SR-30,50 PINION NUT O-RING	1	S-4124	110	SR-30,50 INSIDE SPOOL COVER SUB-ASSY	1	S-3994
17	SR-30,50 BODY COVER SCREWS	5	S-4036	64	SR-30,50 PINION NUT	1	S-3016	112	SR-30,50 INSIDE SPOOL COVER WASHER	1	S-3100
18	SR-30,50 HANDLE ARM DRIVE SHAFT	1	S-3032	65	SR-30,50 PINION ROTOR NUT BEARING	1	S-3976	113	SR CLICKER SPRING SCREW	1	S-4324
19	SR-30,50 HANDLE SHAFT HOOD	1	S-3034	66	SR-30,50 PINION NUT RUBBER WASHER	1	S-3002	114	SPOOL COVER SUB-ASSY	1	S-4464
20	SR HANDLE SCREW - LEFT HAND	2	B-1190	67	SR PINION NUT SCREW	2	S-4136	115	SR SPINNING REEL CLICKER SPRING	1	S-4290
21	SR-30,50 HANDLE ARM	1	S-3024	68	SR-30,50 ROTOR NUT WASHER	1	S-3000				
23	SR-30,50 HANDLE PIN	1	S-4134	69	SR-30,50 BAIL ARM WASHER	1	S-3018				
24	POWER KNOB BEARING BIG	1	S-4288	70	SR-30,50 BAIL ARM STAINLESS STEEL SIDE	1	S-3058				
25	HALLOW POWER KNOB	1	S-3752	71	SR-30,50 SS BAIL ARM -SHOULDER SCREW	1	S-4166				
26	POWER KNOB BEARING SMALL	1	S-4286	72	SR-30,50 DRAG SHAFT	1	S-2340				
27	POWER KNOB PIN SCREW	1	S-4266	74	SR-30,50 INSIDE SPOOL COVER	1	S-3102				
28	SR-30,50 SPOOL SHAFT PIN O-RING	1	S-3476	75	SR-30,50 TITANIUM WASHER	2	S-3532				
29	SR-30,50 SLIDE BEARING	2	S-3968	76	SR-30,50 FIBER DRAG WASHER	2	S-4308				
30	SR-30,50 INTERNAL Z SLIDE	1	S-2794	77	SR-30 SPOOL	1	S-2338				
31	SR-30,50 SPOOL SHAFT ASSM SCREW	1	S-4018	77	SR-50 SPOOL	1	S-5414				
32	SR-30,50 SPOOL SHAFT PIN	1	S-3088	78	SR BOSS ATD SPOOL STUD	1	L-4302				
33	SR-30,50 SPOOL SHAFT	1	S-3094	79	SR SPOOL BEARING	2	L-1366				
34	SR-30,50 ROTOR ARM COVER SCREWS	3	S-4028	82	SR-30,50 DISC SPRING WASHER	3	S-3114				
35	SR-30,50 ROTOR ARM COVER	1	S-4026	83	SR-30,50 DRAG SHAFT NUT	1	S-2344				
35	SR-30,50 ROTOR ARM COVER	1	S-4026	84	SR-30,50 SPOOL COVER	1	S-2386				
36	SR 8-32 X 3/16 T-10 TORX SCREW	1	S-4132	85	BOSS SIDEPLATE FRAME RETAINER	1	B-1052				
37	SR-30,50 BAIL ARM WASHER	1	S-3084	86	SR-30,50 PRESET KNOB SCREW O-RING	1	S-4122				
38	SR-30 BAIL FRAME	1	S-3750	87	SR-30,50 PRESET KNOB SCREW O-RING	1	S-4126				
39	SR-30 BAIL BEARING WASHER	1	S-3050	88	SR-30,50 PRESET KNOB SCREW	1	S-3028				
40	SR-30,50 BAIL BEARING SEAL WASHER	2	S-3022	89	SR-30,50 PRESET RUBBER WASHER	1	S-3026				
42	SR-30,50 BAIL ROLLER	1	S-3048	90	SR-30,50 PRESET KNOB	1	S-3538				
43	SR-30,50 BAIL ROLLER - BEARING	2	S-3970	91	SR-30,50 HANDLE SUB-ASSY	1	S-4012				
45	SR-30,50 BAIL ROLLER SHAFT	1	S-3890	92	SR-30,50 MAIN GEAR SUB-ASSY 6:1	1	S-4030				
46	SR-30 STAINLESS STEEL BAIL WIRE	1	S-3106	92	SR-30,50 MAIN GEAR SUB-ASSY 4:1	1	S-5004				
46	SR-50 STAINLESS STEEL BAIL WIRE	1	S-5488	93	SR-30 SPOOL SHAFT SUB-ASSY	1	S-4016				
47	SR-30,50 BAIL ARM - ALUMINUM SIDE	1	S-3914	94	SR 30,50 BODY SUB	1	S-4234				